Abstract of the Disclosure

Disclosed are a pneumatic tire which enables improvement of durability when air column resonance sound is reduced by adding a member to a bead portion to change a sectional shape of a closed space in a tire circumferential direction, and a pneumatic tire manufacturing method which enables improvement of productivity. In the pneumatic tire in which a carcass layer is arranged between a pair of left and right bead portions and an inner liner layer is provided on an inner side of the carcass layer, volume adjusting members are intermittently arranged between the carcass layer and the inner layer in the bead portions in a tire circumferential direction so as to change a sectional shape of a closed space formed between the tire and a wheel in the tire circumferential direction.